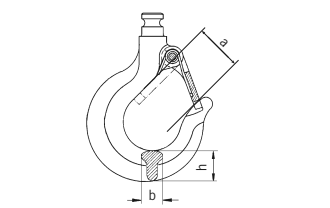




VS III

DE - Original Betriebsanleitung (gilt auch für Sonderausführungen)
EN - Translated Operating Instructions (Also applicable for special versions)
FR - Traduction de mode d'emploi (Cela s'applique aussi aux autres versions)
ES - Instrucciones de Servicio Traducida (También válido para diseños especiales)
IT - Traduzione delle istruzioni per l'uso originali (valide anche per versioni speciali)
NL - Originele gebruiksaanwijzing (geldt ook voor speciale modellen)
HU - Fordított üzemeltetési útmutató (a speciális kivitelre is érvényes)
RO - Instrucțiuni de utilizare (sunt valabile și pentru versiunile speciale)
SK - Originálna prevádzková príručka (platná aj pre špeciálne vybavenia)
TR - Orijinal Kullanım Kılavuzu (özel tipler için de geçerlidir)
PL - Instrukcja obsługi tłumaczona z języka niemieckiego (dotyczy także wersji specjalnych)
RU - Перевод руководства по эксплуатации (действительно также для специальных исполнений)



Hakenmaße / Hook dimensions / Dimensions du crochet

WZB		0,25 t	0,5 t	1 t	1,5 t	2 t	2 t	3 t	3 t	5 t	
Hakenöffnungsmaß / Hook opening		a _{min} [mm]	25,0	30,0	33,0	36,0	40,0	40,0	46,0	46,0	54,0
Querschnitt des Crochet		a _{max} [mm]	28,0	33,0	36,1	39,6	40,0	44,0	50,6	50,6	59,4
Maß Hakenbreite / Hook width		b _{min} [mm]	11,0	17,0	19,0	22,0	26,0	26,0	30,0	30,0	40,0
Länge der Kette		b _{max} [mm]	10,5	16,2	18,1	20,9	24,7	24,7	28,5	28,5	38,0
Maß Hakenhöhe / Hook height		h _{min} [mm]	12,0	17,0	27,0	30,0	36,0	36,0	40,0	40,0	47,0
Hakenhöhe		h _{max} [mm]	11,4	20,0	25,7	31,4	33,3	33,3	40,0	40,0	47,0

Tab. 3

Prüfung der Bremse

Bei Auffälligkeiten (z.B. defekten Friktionscheiben) ist sofort mit dem Hersteller Rücksprache zu halten. Alle Bauteile der Bremse sind auf Verschleiß, Beschädigungen, Verfärbungen durch Überhitzung und Funktion hin zu überprüfen. Friktionscheiben unterliegen frei von Fett, Öl, Wasser und Schmutz halten. Die Verklebung der Friktionscheiben ist zu überprüfen.

Austausch der Handkette

- Als Hilfsmittel wird ein offenes Laskeifenrolle benötigt. Es kann durch Herausheben eines Stücker aus einem vorhandenen Kettenglied gleicher Dimension ersetzt werden. Dabei muss die Länge des herausgerissenen Stückes mindestens der Kettenstrecke entsprechen.
- Alle Handkette (bevorzugt am Verbindungsglied) öffnen und das offene Kettenring in das lose Handkettenglied hängen, welches noch "vor" dem Handkettenglied liegt.
- Die neue Handkette ist ebenfalls in das offene Kettenring einhängen und durch die Kettenführungen und über das Handkettenglied zu ziehen.
- Die Kette nicht verdreht einbauen. Die Ketten müssen nach außen weisen.
- Die alte Handkette inklusive dem offenen Verbindungsglied mit der neuen Handkette trennen und die beiden Enden der neuen Handkette mittels einem neuen Handkettenglied verbunden.

Reparaturen dürfen nur von autorisierten Fachwerkstätten, die Original Yale Ersatzteile verwenden, durchgeführt werden.

Nach einer erfolgten Reparatur sowie nach längerer Standzeit ist das Hebezeug vor der Wiederbenutzung erneut zu prüfen.

Die Prüfungen sind vom Betreiber zu veranlassen.

TRANSPORT, LAGERUNG, AUSSERBETRIEBNAHME UND ENTSORGUNG

Beim Transport des Gerätes sind folgende Punkte zu beachten:

- Gerät nicht stoßen oder werfen, immer vorsichtig absetzen.
- Hand- und Lastkette sind so zu transportieren, dass sie sich nicht verketten können und sich keine Schrauben bilden können.
- Gezielte Transportmittel verwenden. Diese richten sich nach den örtlichen Gegebenheiten.

Bei der Lagerung oder der vorübergehenden Außerbetriebnahme des Gerätes sind folgende Punkte zu beachten:

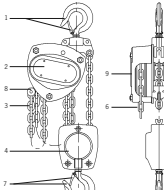
- Das Gerät an einem sauberen und trockenen Ort lagern.
- Das Gerät inkl. aller Anbauteile vor Verschmutzung, Feuchtigkeit und Schäden durch eine geeignete Abdeckung schützen.
- Haken vor Korrosion schützen.
- Die Ketten sind mit einem leichten Schmierfilm zu überziehen.
- Da bei Temperaturen unter 0 °C die Bremsenverkleben vermeiden können, sollte das Gerät mit geschlossener Bremse gelagert werden. Hierzu das Handkettenglied bei gleichzeitigen Festhalten des Laststranges im Uhrzeigersinn drehen.
- Soll das Gerät nach der Außerbetriebnahme wieder zum Einsatz kommen, ist es zuvor einer erneuten Prüfung durch eine befähigte Person zu unterziehen.

Entsorgung

Nach Außerbetriebnahme sind die Teile des Gerätes entsprechend den gesetzlichen Bestimmungen der Wiederverwertung zuzuführen bzw. zu entsorgen.

Weitere Informationen und Betriebsanleitungen zum Download sind unter www.cmc.eu zu finden!

Beschreibung	Description	Description
1 Tragkette mit Sicherheitsbügel	1 Top hook with safety latch	1 Crochet de suspension, l'inglet de sécurité
2 Handraddeckel	2 Hand wheel cover	2 Capot de protection
3 Lastkette	3 Load chain	3 Chaîne de charge
4 Unterflur	4 Bottom hook	4 Moufle de charge
5 Getriebedeckel	5 Gear cover	5 Carter engrenage
6 Handkette	6 Hand chain	6 Chaîne de manœuvre
7 Kettenanker	7 Load hook	7 Crochet de charge, l'inglet de sécurité
8 Kettenanker mit Sicherheitsbügel	8 Chain anchorage with safety latch	8 Arrêt de chaîne
9 Handrad	9 Handwheel	9 Volant de manœuvre



EN - Translated Operating Instructions (Also applicable for special versions)

INTRODUCTION

Products of CMC Industrial Products GmbH have been built in accordance with the state-of-the-art and generally accepted engineering standards. Nevertheless, incorrect handling when using the products may cause dangers to life and limb of the user or third parties and/or damage to the hoist and/or property. The operating company is responsible for the proper and professional instruction of the operating personnel. For this purpose, all operators must read these operating instructions carefully prior to the initial operation. The operating instructions contain important information on how to operate the product in a safe, correct and economic way. Acting in accordance with these instructions helps to avoid dangers, reduce repair costs and downtimes and to increase the reliability and lifetime of the product. The operating instructions must always be available at the place where the product is operated. Apart from the operating instructions and the accident prevention act valid for the respective country and area where the product is used, the commonly accepted regulations for safe and professional work must also be adhered to.

The personnel responsible for operation, maintenance or repair of the product must read, understand and follow these operating instructions. The indicated protective measures will only provide the necessary safety, if the product is operated correctly and installed and/or maintained according to the instructions. The operating company is committed to ensure safe and trouble-free operation of the product.

CORRECT OPERATION

The unit is used for vertical lifting and lowering of loads up to the indicated max. load capacity. In combination with trolley, loads can also be moved horizontally.

ATTENTION: The unit may be used only in situations in which the load carrying capacity of the device and/or the supporting structure does not change with the load position.

Any different or exceeding use is considered incorrect. Columbus McKinnon Industrial Products GmbH will not accept any liability for damage resulting from such use. The risk is borne by the user or operating company alone. The load capacity indicated on the unit is the maximum working load limit (WLL) that may be attached.

If the hoist is to be used for frequent lowering from large heights or in indexed operation, first consult the manufacturer for advice because of additional material. The top hook and the load hook of the unit must be in a vertical line above the load point of gravity (S) when the load is lifted, in order to avoid load swinging during the lifting process.

The selection and calculation of the appropriate supporting structure are the responsibility of the operating company. The attachment point and its supporting structure must be designed for the maximum loads to be expected (deadweight of the unit, load capacity).

The operator must ensure that the hoist is suspended in a manner that makes it possible to operate the unit without exposing himself or other personnel to danger by the unit itself, the suspension or the load.

The operator may start moving the load only after it has been attached correctly and all persons are clear of the danger zone. Do not allow personnel to stay or pass under a suspended load.

A lifted or clamped load must not be left unattended or remain lifted or clamped for a longer period of time. The hoist may be used at ambient temperatures between -10° and +50°C. Consult the manufacturer in the case of extreme working conditions.

ATTENTION: Before use at ambient temperatures of less than 0°C, check the brake for freezing by lifting and lowering a small load 2 - 3 times.

Prior to operation of the hoist in special atmospheres (high humidity, salty, caustic, alkaline or handling hazardous goods (e.g. molten compounds) or radioactive materials), consult the manufacturer for advice.

Always transport the load in the horizontal direction safely, carefully and close to the ground.

When the unit is not in use, position the suspension (e.g. bottom block, hook) above normal head height, if possible. For attaching a load, only approved and certified lifting tackle must be used. Correct operation involves compliance with the operating instructions and in addition also compliance with the maintenance instructions.

In case of functional defects or abnormal operating noise, stop using the hoist immediately.

INCORRECT OPERATION

(List not complete)

Do not exceed the rated load capacity (WLL) of the unit and/or the suspension and the supporting structure. The unit must not be used for pulling free fixed loads. It is also prohibited to allow loads to drop when the chain is in a slack condition (danger of chain breakage).

Removing or covering labels (e.g. by adhesive labels), warning information signs or the identity plate is prohibited.

When transporting loads ensure that the load does not swing or come into contact with other objects.

The load must not be moved into areas which are not visible to the operator. If necessary, he must ensure he is given help.

Driving the unit with a motor is not allowed. The unit must never be operated with more than the power of a person.

Welding on hook and load chain is strictly forbidden. The load chain must never be used as a ground correction during welding. Side pull, i.e. side loading of either the housing or the bottom block is forbidden.

The load chain must not be used as a chain link. A unit changed without consulting the manufacturer must not be used.

Do not use the hoist for the transportation of people. Do not knot the load chain or connect it by using pins, bolts, screw drivers or similar. Do not repair load chains installed in the hoist.

Removing the safety latches from top and/or load hooks is forbidden. Never attach the load to the tip of the hook. The lifting tackle must always be seated in the saddle of the hook.

Do not use the chain stops as an operational limit device. Turning of loads under normal operating conditions is not allowed, as the bottom blocks of the hoists are not designed for this purpose. If loads must be turned in normal operation, an anti-twist device must be used by the manufacturer must be consulted.

Only one load lifting attachment may be suspended in the load hook of the hoist. Never reach into moving parts. Do not allow the unit to fall from a large height. Always place it properly on the ground.

The unit must not be used in potentially explosive atmospheres.

ASSEMBLY

Inspection of the attachment point

The attachment point for the hoist must be selected so that the supporting structure to which it is to be fitted has sufficient stability and to ensure that the expected forces can be safely absorbed.

The unit must align freely also under load in order to avoid impermissible additional loadings.

The selection and calculation of the appropriate supporting structure are the responsibility of the operating company.

Shorten or extend the hand chain

Adjust the length of the hand chain so that the distance of the lower end to the floor is between 500 – 1000 mm.

NOTE: For safety reasons, hand chain links may only be used once.

- Look for the non-welded link in the hand chain, bend to open and discard it.
- Shorten or extend the chain to the required length.

ATTENTION: Always remove or add an even number of chain links.

- Use a new link to close the loose chain ends by bending it (for extending the hand chain, two new chain links are required).

ATTENTION: Make sure that hand chains are not twisted while they are fitted.

INSPECTION BEFORE INITIAL OPERATION

Prior to initial operation, before it is put into operation again and after substantial changes, the product including the supporting structure must be inspected by a competent person*. The inspection mainly consists of a visual inspection and a function check. These inspections are intended to establish that the hoist is in a safe condition, has been set up appropriately and is ready for operation and that any defects or damage are detected and eliminated, as required.

*Competent persons may be, for example, the maintenance engineers of the manufacturer or the supplier. However, the company may also assign performance of the inspection to its own appropriately trained specialist personnel.

Before putting the unit into operation, check functioning of the chain drive in unloaded condition

INSPECTION BEFORE STARTING WORK

Before starting work, inspect the unit including the suspension, equipment and supporting structure for visual defects, e.g. a deformation, superficial cracks, wear and corrosion marks. In addition also test the brake and check that the hoist and the load are correctly attached.

Checking the brake function

Before starting work, always check operation of the brake:
To do this, lift, pull or tension and release or lower a load over a short distance with the unit. When the hand chain is released, the load must be lifted in any position. This check is intended to ensure that even at temperatures below 0°C, the brake disks are not frozen. Repeat it at least twice, before starting further work.

ATTENTION: If the brake does not function properly, the unit must be immediately taken out of service and the manufacturer must be contacted!

Inspection of the attachment point

The attachment point for the hoist must be selected so that the supporting structure to which it is to be fitted has sufficient stability and to ensure that the expected forces can be safely absorbed.
The unit must again freely allow under load in order to avoid impermissible additional loading.
The selection and calculation of the appropriate supporting structure are the responsibility of the operating company.

Inspection of the load chain

Inspect the load chain for sufficient lubrication and check for external defects, deformations, superficial cracks, wear and corrosion marks.

Inspection of the chain stop

The chain stop must always be fitted to the loose chain end. There must be no wear or incorrect alignment.

Inspection of the top hook and load hook

The top, rear, load hooks must be checked for cracks, deformations, damage, wear and corrosion marks. The safety latch must move freely and be fully functioning.

Inspection of chain reeving in the bottom block

Units with two or more chain falls must be checked before initial operation to ensure that the load chain is not twisted or linked. The chains of hoists with two or more falls may become twisted if the bottom block is rolled over, for example.
When reeving the chain, make sure that the chain is reeved correctly. The chain weld must face outwards.

Only if all load chains which have been approved by the manufacturer, the chain weld with this specification will render the legal warranty or guarantee valid with immediate effect.

Inspection of the hand chain length

Adjust the length of the hand chain so that the distance of the lower end to the floor is between 500 – 1000 mm.

Function check

Before start-up, check that the chain drive is working in the unloaded condition.

OPERATION

Installation, service, operation

Operators (deputed to install, service or independently operate the hoist) must have had suitable training and be competent. Operators are to be specifically nominated by the company and must be familiar with all relevant safety regulations of the country of use.

Repairs may only be carried out by authorized specialist workshops that use original Yale spare parts.
Pulling the hand chain in clockwise direction will lower the load.

Attention: Depending on the type of load raised up, note that the lifting height may be reduced for models with chain container!

Lowering the load

Pulling the hand chain in anticlockwise direction will lower the load.

Yale overload protection device (optional)

The overload protection device is set to approx. 205% (151%) overload. Its adjustment must only be carried out by a competent person.
When the load limit is exceeded, the overload protection device is activated and prevents further lifting of the load, lowering is still possible.

INSPECTION, SERVICE & REPAIR

According to national and international accident prevention and safety regulations hoisting equipment must be inspected:

- in accordance with the risk assessment of the operating company
- prior to initial operation
- before the unit is put into service again following a shut down
- after substantial changes
- however, at least once per year, by a competent person.

ATTENTION: Actual operating conditions (e.g. operation in galvanizing facilities) can dictate shorter inspection intervals.

Repair work may only be carried out by a specialist workshop that uses original Yale spare parts. The inspection mainly consists of a visual inspection and a function check. The inspection must determine if the unit, its components are complete and fully operational and cover the condition of the unit, suspension, equipment and supporting structure with regard to damage, wear, corrosion or any other alterations.

Initial operation and service inspection reports must be documented (e.g. in the CMCO works certificate of completion).

After the results of inspections and appropriate repairs must be verified. If the hoist (from 1 lifting weight) is fitted on or in a trolley and if the hoist is used to move a lifted load in one or several directions, the installation is considered to be a crane and the further inspections must be carried out, as required.
Paint damage should be touched up in order to avoid corrosion. All joints and sliding surfaces should be slightly greased. In the case of heavy contamination, the unit must be cleaned.

The unit must be given a general overhaul after 10 years, at the latest.

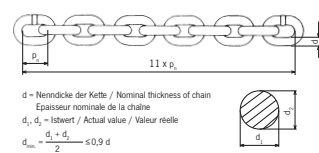
In particular, check the dimensions of the load chain, the load hook and the top hook.

ATTENTION: After the replacement of components, a subsequent inspection by a competent person is obligatory!

Inspection of the load chain (acc. to DIN 685-6)

Load chains must be inspected for mechanical damage at annual intervals, however after 50 operating hours, at the latest. Inspect the load chain for sufficient lubrication and check for external defects, deformations, superficial cracks, wear and corrosion marks.

Round-section steel chains must be replaced when the original nominal thickness 'd' on the chain link with the worst wear has been reduced by more than 10% or when the chain has elongated over one pitch 'p' by 5% or by 5 mm over 15 pitches (15 x p) by 2%. Nominal dimensions and wear limits are shown in table 2. If one of the limit values is reached, the load chain must be replaced.



Nominal values and Verschleißgrenzen / Nominal values and wear limitation

Yale	0.25t	0.5t	1 t	1.5t	2 t	2.2 t	3 t	3.2 t	5 t
Reibschleife / Round chain / Chaîne à maillons / Reibschleife / Grate / Grate	4 x 12	5 x 15	6 x 18	8 x 24	8 x 24	8 x 24	10 x 30	10 x 30	12 x 36
d_n	4.0	5.6	6.0	8.0	8.0	8.0	10.0	10.0	12.0
d_m	4.0	5.6	6.0	8.0	8.0	8.0	10.0	10.0	12.0
d	4.0	5.6	6.0	8.0	8.0	8.0	10.0	10.0	12.0
$d_m = \frac{d + d_n}{2} \leq 0.9 d$	4.0	5.6	6.0	8.0	8.0	8.0	10.0	10.0	12.0

Tab. 2

Maintenance of the load chain

In most cases, chain wear in the link points is caused by insufficient care of the chain. In order to ensure optimal lubrication of the link contact points, lubricate the chain at regular intervals adapted to the application with compatible lubricant (e.g. gear oil). A dry film lubricant, e.g. PTFE spray, should be used in environments where abrasives like sand, etc., occur. The service life of the load chain can be increased by careful lubrication to 20 - 30 times compared with a chain that is not serviced.

When lubricating the chain, make sure the chain is in no-load condition so that the oil can reach the contact points of the chain links which are subject to wear. Chain link parts contacting each other must always be coated with lubricant, otherwise increased wear on the chain results.

It is not sufficient to lubricate the chain on the outside as this does not ensure that a lubricant film can build up in the contact points.

With a sufficient tilting angle of the chain, the change-over area from lifting to lowering movement must be checked in particular.

Make sure that the load chain is lubricated over its entire length, also including the part of the chain in the housing of the hoist.

Clean dirty chains with petroleum or a similar cleaning agent, never heat the chain.

When lubricating the chain, also check the chain for wear.

ATTENTION: It must be ensured that no lubricant can penetrate into the brake enclosures. This may result in failure of the brake.

Replacing the load chain

The load chain must be replaced by a new chain of the same dimensions and quality in the event of visible damage or deformation, however, even in the discarding state, if the bottom block has been reached, at the latest. A load chain to be discarded must only be replaced by an authorized specialist workshop. Inspect this specification will have been approved by the manufacturer. Non-compliance with this specification will render the legal warranty or guarantee valid with immediate effect.

NOTE: Replacement of a load chain must be documented!

Hoist with single fall

Only pull in the new chain in no-load condition.

An open load chain link is required as a tool. It can be obtained by using an abrasive wheel to cut a section from an existing link with the same dimension. The length of the cut section must at least correspond to the thickness of the link.

Remove load hook from the old load chain and suspend open load chain link in the loose end of the load chain.

Suspend the new, lubricated load chain also in the open link and pull it through the hoist unit (LIFTING chain movement).

Do not fit a twisted chain. The welds must face outwards from the chain wheel.

When the old load chain has passed through the hoist unit it can be detached together with the open chain link and the load hook can be fitted on the new load chain just pulled in.

Fix the end of the idle fall of the new load chain on the housing or frame (depending on model) of the hoist.

Hoist with several falls

ATTENTION: Only pull in the new chain when the bottom block is unloaded, otherwise the bottom block may drop when the load chain is detached. Danger of injury!

An open load chain link is required as a tool. It can be obtained by using an abrasive wheel to cut a section from an existing link with the same dimension. The length of the cut section must at least correspond to the thickness of the link.

Detach the loaded-fall end of the load chain from the housing of the hoist unit or the bottom block (depending on model).

Suspend prepared, open load chain link in the new free load chain end.

Suspend the new, lubricated load chain also in the open link and pull it through the bottom block and the hoist unit (chain movement UP).

Do not fit a twisted chain. The welds must face outwards from the chain wheel.

When the old load chain has passed through the hoist unit it can be detached together with the open chain link.

Fix the loaded-fall end of the new load chain on the housing/frame or on the bottom block (depending on model) of the hoist.

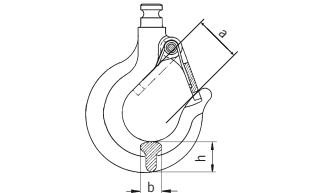
Fix the loose end of the idle fall to the hoist instead of the idle load chain.

ATTENTION: The loose end of the idle fall must always be fitted to the chain stop.

Inspection of the load hook and top hook

Inspect the hook for deformation, damage, surface cracks, wear and signs of corrosion, as required, but at least once a year. Actual operating conditions may also dictate shorter inspection intervals.

Hooks that do not fulfil all requirements must be replaced immediately. Welding on hooks, e.g. to compensate for wear or damage, is not permitted. Test and/or load hooks must be replaced when the mouth of the hook has opened more than 10% or when the nominal dimensions have reduced by 5% as a result of wear. Nominal dimensions and wear limits are shown in table 3. If a limit value is reached, replace the components.



Hakenmaß / Hook dimensions / Dimensions du crochet

Yale	0.25t	0.5t	1 t	1.5t	2 t	2.2 t	3 t	3.2 t	5 t
Handschleife / Hoop opening	4.0	26.0	30.0	30.0	36.0	40.0	40.0	46.0	54.0
Handschleife / Hoop opening	4.0	26.0	30.0	30.0	36.0	40.0	40.0	46.0	54.0
Mid thickness / Hook width	4.0	11.0	17.0	19.0	26.0	26.0	30.0	30.0	40.0
Legen des Hakens / Hoop height	4.0	10.0	16.0	18.0	20.0	24.0	24.0	28.0	36.0
Handen des Hakens / Hoop height	4.0	12.0	17.0	17.0	22.0	22.0	26.0	26.0	42.0
Handen des Hakens / Hoop height	4.0	11.4	20.0	25.0	31.4	31.4	33.0	40.0	44.0

Tab. 3

Inspection of the brake

Immediately contact the manufacturer, if irregularities are found in the discoloration (check). All components of the brake must be checked for wear, damage, deformation caused by overheating and for functioning.
Friction disks must always be kept free from grease, oil, water or dirt. Check the bonding of the friction disks.

Replacing the hand chain

An open load chain link is required as a tool. It can be obtained by using an abrasive wheel to cut a section from an existing link with the same dimension. The length of the cut section must at least correspond to the thickness of the link.

Open the old hand chain (preferably on the connection link) and suspend the open link into the loose end of the hand chain which lies "in front" of the hand wheel.

Suspend the new hand chain also in the open link and pull it through the chain guides and over the hand chain wheel.

Do not fit a twisted chain. The welds must face outwards.

Separate the old hand chain (preferably on the connection link) from the new hand chain and connect the two loose ends of the new hand chain by means of a new hand chain connection link.

Repairs may only be carried out by authorized specialist workshops that use original Yale spare parts.
After repairs have been carried out and after extended periods of non-use, the hoist must be inspected again before it is put into service again.

The inspections have to be initiated by the operating company.

TRANSPORT, STORAGE, DECOMMISSIONING AND DISPOSAL

Observe the following for transporting the unit:

- Do not drop or throw the unit, always descend it carefully.
- Hand chains and load chains must be transported in a way to avoid knotting and formation of loops.
- Use suitable transport means. These depend on the local conditions.

Observe the following for storing or temporarily taking the unit out of service:

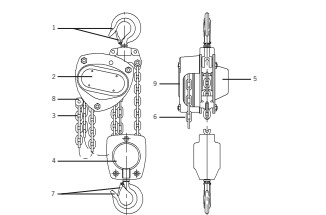
- Store the unit at a clean and dry place.
- Protect the unit incl. all accessories against contamination, humidity and damage by means of a suitable cover.
- Protect hooks against painting.
- A light lubricant film should be applied to the chains.
- Since the brake disks may freeze at temperatures below 0 °C, the unit should be stored with closed brake. Turn the hand wheel just clockwise to test effect and hold the fall at the same time.
- If the unit is to be used again after it has been taken out of service, it must first be inspected again by a competent person.

Disposal

Before taking the unit out of service, recycle or dispose of the parts of the unit in accordance with the legal regulations.

Further information and operating instructions for download can be found at www.cmco.eu

Beschreibung	Description	Description
1 Tragkettenteil	1 Top hook with safety latch	1 Crochet de suspension, Impeut de sécurité
2 Handrad/cassette	2 Hand wheel cover	2 Capot de protection
3 Lastschleife	3 Load chain	3 Chaîne de levage
4 Unterflasche	4 Bottom block	4 Moufle
5 Getriebe/corset	5 Gear cover	5 Carter engrenage
6 Handkette	6 Hand chain	6 Chaîne de manœuvre
7 Lastschleife mit Sicherheitsbügel	7 Load hook with safety latch	7 Crochet de charge, Impeut de sécurité
8 Kettenanker	8 Chain anchorage	8 Arrêt de chaîne
9 Handrad	9 Handwheel	9 Volant de manœuvre



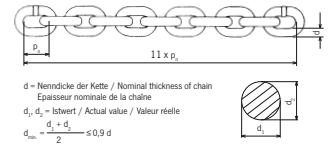
Tab. 1

Verifica della catena di carico (conforme a DIN 685-5)

La catena è carico deve essere ispezionata annualmente o entro le 50 ore di esercizio per verificare la presenza di danni meccanici. È necessario verificare la presenza di difetti esterni, deformazioni, fessure, segni di corrosione, usura e la corrente lubrificazione.

Le catene in acciaio a sezione circolare devono essere sostituite se la loro lunghezza nominale originale «s» è il raddio di oltre il 10% sull'anello maggiormente usurato o se la catena ha subito un allungamento del 5% su un passo «p» o un allungamento del 3% su 11 passi (11 x p).

I valori nominali e i limiti di usura sono disponibili nella tabella 2. Il raggiungimento di uno dei valori limite comporta la sostituzione della catena di carico.



Nominalewerte und Verschleißgrenzen / Nominal values and wear limitation
Valeurs nominales et limites d'usure

VW	0.25/1	0.5/1	1/1	1.5/1	2/1	2/2	3/1	3/2	5/2	
Rundstahlskette / Round link chain / Chaîne à maillons [mm]	4 x 12	5 x 15	8 x 18	8 x 24	10 x 18	10 x 24	12 x 18	12 x 24	15 x 30	
Schäkelweite / Gable / Grade	t	t	t	t	t	t	t	t	t	
Durchmesser / Diameter / Diamètre	d _{nom} [mm]	4.0	5.0	6.0	8.0	8.0	6.0	10.0	8.0	10.0
	d _{lim} [mm]	3.6	4.5	5.4	7.2	7.2	5.4	9.0	7.2	9.0
Takung / Pitch / Division	p _{nom} [mm]	12.0	15.0	18.0	24.0	24.0	18.0	30.0	24.0	30.0
	p _{lim} [mm]	12.6	15.8	18.8	25.2	25.2	18.8	31.8	25.2	31.8
Längte / Length / Longueur	l _{nom} [mm]	132.0	165.0	180.0	264.0	264.0	180.0	324.0	264.0	324.0
	l _{lim} [mm]	138.0	170.0	203.0	271.8	271.8	203.0	339.6	271.8	339.6

Tab. 2

Manutenzione della catena di carico

- L'usura della catena nei punti di articolazione è da ricondursi, nella maggior parte dei casi, a una manutenzione insufficiente della catena. Per garantire l'eccezionale lubrificazione dei punti di giunzione, è necessario lubrificare la catena, a intervalli regolari e stabilibile in base all'uso, con un prodotto penetrante (es. olio per trasmissioni). Nel caso di effetti usurati degli agenti atmosferici, quali ad es. sabbia ecc., utilizzare un lubrificante a secco, come ad es. spray PTFE. La lubrificazione accurata della catena di carico consente di prolungare la durata utile di 20-30 volte rispetto a una catena non sottoposta a manutenzione.
- Durante la lubrificazione della catena deve essere assicurata in modo che l'olio possa raggiungere i punti di giunzione usurati. I punti di giunzione adiacenti devono essere sempre lubrificati; diversamente, l'usura della catena sarà maggiore.
 - Non è sufficiente lubrificare le catene dall'esterno, poiché non si garantisce la formazione della pellicola lubrificante nei punti di articolazione.
 - Con una cura di sollevamento costante della catena, è necessario prestare particolare attenzione alla zona di commutazione del movimento di sollevamento a quello di abbassamento.
 - È necessario verificare che la catena di carico sia lubrificata per tutta la sua lunghezza, compresa la parte che si trova nell'alloggiamento del paranco.
 - Pulire le catene imbrattate con petrolio o detersivi simili, in alcun caso riscaldare la catena.
 - Durante la lubrificazione è necessario verificare le condizioni di usura della catena.

ATTENZIONE: verificare che il lubrificante non penetri nel freno. La conseguenza potrebbe consistere in un guasto del freno.

Sostituzione della catena di carico

In caso di danni o deformazioni visibili, o entro il raggiungimento della durata utile, la catena deve essere sostituita da una nuova avente le stesse dimensioni e qualità. La sostituzione di una catena di carico deve essere eseguita esclusivamente da un'officina specializzata autorizzata. Devono essere montate solo catene di carico autorizzate dalla casa produttrice. L'inadempimento di tale direttiva annulla la garanzia legale con effetto immediato.

NOTA: la sostituzione della catena di carico è una procedura che richiede la compilazione di una documentazione.

Paranco a sezione singolo

- Tirare la nuova catena solo in condizioni sicure.
- Un anello aperto della catena di carico funge da attrezzo, ottenibile estraendo la parte di un anello presente con le stesse dimensioni. La lunghezza della parte estratta deve corrispondere almeno alla spessore dell'anello.
- Smontare il ganccio di carico della vecchia catena e agganciare l'anello aperto della catena di carico nell'estremità allentata di quest'ultima.
- Anche la nuova catena di carico lubrificata deve essere agganciata all'anello aperto e tirata con il dispositivo di sollevamento (movimento della catena di SOLELEVAMENTO).
- Non montare catene attorcigliate. I cordoni di saldatura devono indicare verso l'esterno dalla nota della catena di carico.
- Non appende la vecchia catena di carico attraverso il dispositivo di sollevamento, è possibile sganciarla con l'anello aperto e fissare il ganccio di carico alla catena appena inserita.
- Fissare l'estremità dello spezzone vuoto della catena di carico, appena inserita, all'alloggiamento o al telaio (a seconda del modello) del paranco.

Paranco a sezioni multipli

ATTENZIONE: inserire la nuova catena solo in condizioni sicure del bozzello con attacco inferiore, poiché quest'ultimo potrebbe cadere con l'allentamento della catena di carico. Pericolo di lesioni.

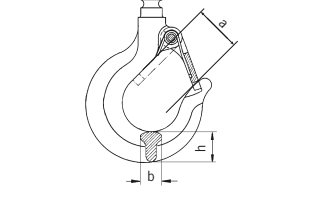
- Un anello aperto della catena di carico funge da attrezzo, ottenibile estraendo la parte di un anello presente con le stesse dimensioni. La lunghezza della parte estratta deve corrispondere almeno alla spessore dell'anello.
- Allentare l'estremità dello spezzone della catena di carico dall'alloggiamento del dispositivo di sollevamento o al bozzello con attacco inferiore (a seconda del modello) del paranco.
- Agganciare l'anello aperto e aperto della catena di carico nell'estremità relativa libera.
- Agganciare anche la nuova catena di carico lubrificata all'anello aperto e tirare con il bozzello con attacco inferiore e il dispositivo di sollevamento (movimento della catena di SOLELEVAMENTO).
- Non montare catene attorcigliate. I cordoni di saldatura devono indicare verso l'esterno dalla nota della catena di carico.
- Non appende la vecchia catena di carico attraverso il dispositivo di sollevamento, è possibile sganciarla con l'anello aperto.
- Fissare l'estremità dello spezzone di carico della catena di carico, appena inserita, all'alloggiamento o al bozzello con attacco inferiore (a seconda del modello) del paranco.
- Fissare sul paranco l'estremità allentata dello spezzone vuoto al posto della vecchia catena di carico.

ATTENZIONE: l'estremità allentata dello spezzone vuoto deve assolutamente essere montata sul terminale della catena.

Verifica del ganccio di carico e di sospensione

La verifica di deformazioni, danni, fessure in superficie, usura e corrosione dei ganci deve essere eseguita all'occorrenza, o almeno una volta all'anno. Le reali condizioni di utilizzo possono richiedere interventi di verifica più periodici.

I ganci, risultati carenti alla verifica, devono essere sostituiti. Non sono consentite saldature sul ganccio, né se, per rimuovere l'usura, il ganccio di sospensione e/o di carico devono essere sostituiti se l'apertura dell'imbocco è aumentata del 10% o se le dimensioni nominali sono ridotte del 5% dell'usura. I valori nominali e i limiti di usura sono disponibili nella tabella 3. Il raggiungimento di uno dei valori limite comporta la sostituzione dei componenti.



Hakenmaße / Hook dimensions / Dimensions du crochet	0.25/1	0.5/1	1/1	1.5/1	2/1	2/2	3/1	3/2	5/2
Hakenöffnung / Hook opening	d _{nom} (mm)	26.0	33.0	35.0	39.0	40.0	40.0	46.0	54.0
	d _{lim} (mm)	28.6	35.0	36.3	39.6	40.0	40.0	50.6	59.4
Mal Hakenbreite / Hook width	d _{nom} (mm)	11.0	17.0	19.0	22.0	26.0	26.0	30.0	36.0
	d _{lim} (mm)	10.5	16.5	18.1	20.9	25.7	24.7	29.5	35.0
Mal Hakenhöhe / Hook height	d _{nom} (mm)	13.0	17.0	17.0	19.0	26.0	26.0	41.0	49.0
	d _{lim} (mm)	11.4	20.0	20.7	21.4	33.3	33.3	49.3	49.3

Tab. 3

Verifica del freno

In caso di irregolarità (es. dischi frizione difettosi) consultare immediatamente la casa produttrice. Controllare l'usura, i danni, gli scorrimenti da surriscaldamento e il funzionamento di tutti i componenti del freno.

Mantenere i dischi frizione assolutamente essenti da grasso, olio, acqua e sporcizia. Verificare l'adesione dei dischi frizione.

Sostituzione della catena manuale

- Un anello aperto della catena di carico funge da attrezzo, ottenibile estraendo la parte di un anello presente con le stesse dimensioni. La lunghezza della parte estratta deve corrispondere almeno alla spessore dell'anello.
- Aprire la vecchia catena manuale (preferibilmente all'anello di giunzione, che si trova ancora «prima» della ruota).
- Anche la nuova catena manuale deve essere agganciata all'anello aperto e spinta dalle guide sulla ruota.
- Non montare catene attorcigliate. I cordoni di saldatura devono indicare verso l'esterno.
- Sganciare la vecchia catena manuale, compreso l'anello di giunzione aperto, da quella nuova e collegare entrambe le estremità allentate della catena nuova con un nuovo anello.

Gli interventi di riparazione devono essere eseguiti esclusivamente da officine specializzate autorizzate che utilizzano parti di ricambio originali Vale.

A seguito di una riparazione o dopo un periodo di riposo prolungato, è necessario verificare nuovamente il paranco prima della rimessa in funzione.

I controlli devono essere predisposti dalla società utilizzatrice.

TRASPORTO, STOCCAGGIO, MESSA FUORI SERVIZIO E SMILTIMENTO

Durante il trasporto dell'unità, è necessario osservare i seguenti punti:

- Non lasciare cadere o gettare l'unità, depositare sempre con cura.
- La catena manuale e di carico devono essere trasportate in modo da non rompere nodi o anelli.
- Utilizzare mezzi di trasporto idonei, dipendenti dalle condizioni locali.

Durante lo stoccaggio o la messa fuori servizio temporanea dell'unità, è necessario osservare i seguenti punti:

- Immagazzinare l'unità in un luogo asciutto e pulito.
- Proteggere l'unità e i suoi componenti da sporcizia, umidità e danni con una protezione idonea.
- Proteggere il ganccio dalla corrosione.
- Applicare una leggera pellicola lubrificante sulle catene.

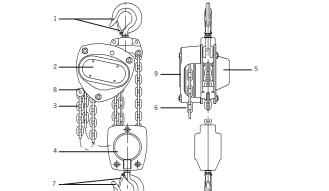
- Considerare la possibile formazione di ghiaccio con temperature inferiori a 0°C. L'unità deve essere immagazzinata con il freno chiuso. A questo proposito girare la ruota della catena manuale in senso orario contemporaneamente al serraggio dello spezzone di carico.
- Se l'unità deve essere utilizzata dopo un periodo di fuori servizio, è necessario prima sottoporla a un nuovo collaudo da parte di una persona qualificata.

Smaltimento

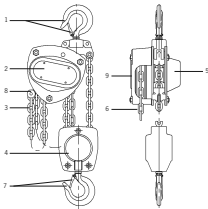
Dopo la messa fuori servizio, è necessario ridurre o smaltire i componenti dell'unità in conformità alle disposizioni normative del rischio.

Consultare il sito www.cmc.eu per ottenere ulteriori informazioni e per scaricare le istruzioni per l'uso.

Beschreibung	Description	Description
1 Tragkette mit Sicherheitsbügel	1 Top hook with safety latch	1 Crochet de suspension, Inget de sécurité
2 Handraddeckel	2 Hand wheel cover	2 Capot de protection
3 Leuchte	3 Light	3 Chain de charge
4 Unterflasche	4 Bottom block	4 Moufle
5 Getriebedeckel	5 Gear cover	5 Carter engrenage
6 Handkette	6 Hand chain	6 Chain de manœuvre
7 Lastkette	7 Load hook	8 Crochet de charge
mit Sicherheitsbügel	with safety latch	Inget de sécurité
8 Kettenanker	8 Chain anchorage	8 Ancl de chaîne
9 Handkette	9 Handhook	9 Vais de manœuvre



Beschreibung	Description	Description
1 Tragehaken mit Sicherheitsbügel	1 Top hook with safety latch	1 Crochet de suspension, linget de sécurité
2 Handradschiel	2 Hand wheel cover	2 Capot de protection
3 Lastkette	3 Load chain	3 Chaîne de charge
4 Unterflasche	4 Bottom block	4 Moufle
5 Getriebedeckel	5 Gear cover	5 Carter engrenage
6 Handkette	6 Hand chain	6 Chaîne de manœuvre
7 Lasthaken mit Sicherheitsbügel	7 Load hook with safety latch	7 Crochet de charge, linget de sécurité
8 Kettenanker	8 Chain anchorage	8 Arrêt de chaîne
9 Handrad	9 Handwheel	9 Volant de manœuvre



SW	SW 1	SW 1	SW 1	SW 1	SW 1	SW 1	SW 1	SW 1	SW 1
Tragfähigkeit / Capacity / Capacité	[kg]	400	500	1.000	1.000	2.000	2.000	3.000	3.000
Anzahl Kettenstränge / Number of chain falls / Nombre de brins		1	1	1	1	1	2	2	2
Werkstoffnormung d.x.y.z. / Chain dimensions d.x.y.z.		4 x 12	5 x 13	6 x 16	8 x 24	8 x 24	8 x 18	10 x 20	10 x 20
Flak je 1 m Abkantung der Handkette Lift per 1 m hand chain overhaul Course pour 1 m de chaîne de manœuvre	[mm]	80,0	33,0	25,0	17,0	16,0	12,0	9,0	6,0
Handkette bei Normlast Hand pull at rated load Châin sur la chaîne de manœuvre	[daN]	20,0	25,0	26,0	30,0	35,0	37,0	51,0	35,0
Gewicht bei Normlast Net weight at standard wt Poids net en course standard	[kg]	5,9	6,0	12,2	17,5	16,3	18,2	29,0	41,0

Tab. 1